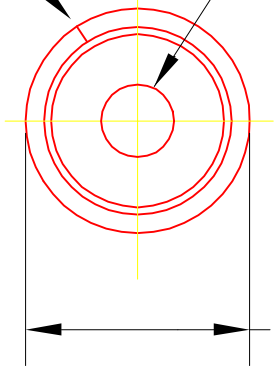


HE1506P

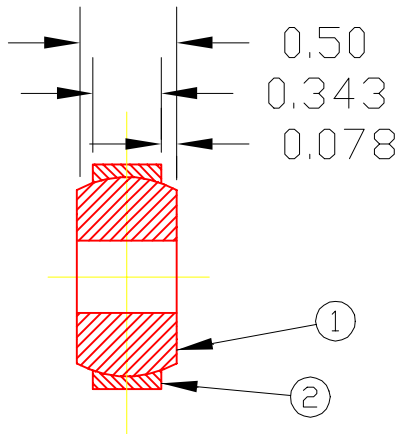
STAMPED WITH TRIANGLE
NAME STAMP

SEAM MAY BE OPEN

0.3755
0.3770 BORE

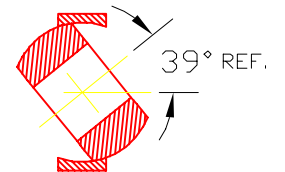


MINIMUM OF (200 LBS.)
PRESS FIT IN 1.125
DIA. HOLE.



CUSTOMER REFERENCE NOTE: The recommended tolerance for the diameter of the mounting hole into which the ball bushing is pressed is +0.000",-0.001". The press fit will increase with a decrease in hole diameter. Freedom of movement of the spherical bushing in it's retainer may decrease as the press fit increases.

MAXIMUM ROTATION



2	1506P	BRG. BALL	1
1	4014	RETAINER	1
DET	PART NUMBER	DESCRIPTION	AMT

▲ TRIANGLE MANUFACTURING CO.
OSHKOSH, WI.

NAME BALL & RET. ASS'Y

USED IN HE SERIES

DATE 12-10-03

PART NO.

DRAWN DR

CHECKED DR

SCALE 1 / 1

HE1506P

FIT LIGHT DRAG - SNUG

PLATING ELECTRO-ZINC

MATERIAL SEE DETAILS

ALL DIMS ±.02 UNLESS SPECIFIED

CHANGE LEVEL

/ / / /